

Work Order ID 140382

140382

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December 23, 2015 10:01:09 AM

Item ID: D169-841-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Upper Cutter Deflector
 Start Date: 12/23/2015 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 3/4/2016 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: SU Date: 20151223 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D169-841	D

100	DOCUMENT CONTROL	0.00	DAS 6 9-89	3X	DAS 27 9-89				
100	Memo	0.00							
DC	Photocopy bluefile and create labels per PPP D169-841-013	CHG002							
Doc.Control -USB or Paperwork									

110	Pick Kit	0.00							
110	Memo	0.00							
Packaging									
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120	Memo	0.00							
QC									
Quality Control									

MAR 22 2016

MAR 01

M 15 16-03-01

MAR 22 2016

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Required Date: 3/4/2016 Req'd Qty: 3.00 ***3*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D169-841-013								
	PPP 140378 X3								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
MAR 22 2016

MAR 22 2016

MF
16-3-2

Picklist Print

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Work Order ID: 140382

140382

Parent Item: D169-841-013

D169-841-013

Parent Item Name: AW169 Upper Cutter Deflector

Start Date: 12/23/2015

Required Date: 3/4/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B 13.10.18 IIN REV.B DD VERF:JLM IPP REV:C
15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4821-1 *D4821-1* Windshield Deflector		Manufactured	No				Each	8.0000		3			DAS 6 9-89 DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				cck024				8					
				138600				8					
D4822-1 *D4822-1* Upper Deflector, LH		Manufactured	No				Each	2.0000		3			DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK042				2					
				114008				2					
D4822-2 *D4822-2* Upper Right Deflector		Manufactured	No				Each	2.0000		3			DAS 6 9-89 DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK056				2					
				114009				2					
D4840-041 *D4840-041* Upper Cutter Assembly		Manufactured	No				Each	3.0000		3			DAS 6 9-89 DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK045				3					
				137360				3					

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MAR 01 2016

Picklist Print

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Parent Item: D169-841-013

D169-841-013

Parent Item Name: AW169 Upper Cutter Deflector

Start Date: 12/23/2015

Required Date: 3/4/2016

Start Qty: 3.00

Required Qty: 3.00

D4857-041

Manufactured No

ck130

Each

0.0000

2

6

**

138912

DAS

6

DAS

28

9-89

D4857-041

Wiper Deflector Assembly

DAS

27

MS27039-1-12

9-89

Purchased

No

Each

128.0000

8

24

**

133988

x11

DAS

6

DAS

28

9-89

MS27039-1-12

Screw

Location

Loc Qty

Loc Code

over006

100

m133483

100

ST280

28

m133031

28

13

DAS

27

9-89

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

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Start Date: 12/23/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/4/2016 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: SU Date: 20151223

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D169-841

D

Label

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

DAS
6
9-89

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D169-841-013 CHG002

MJS

MAR 01 2016

3

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89

MAR 01

120

QC4- 100% Inspect kits for completeness

0.00

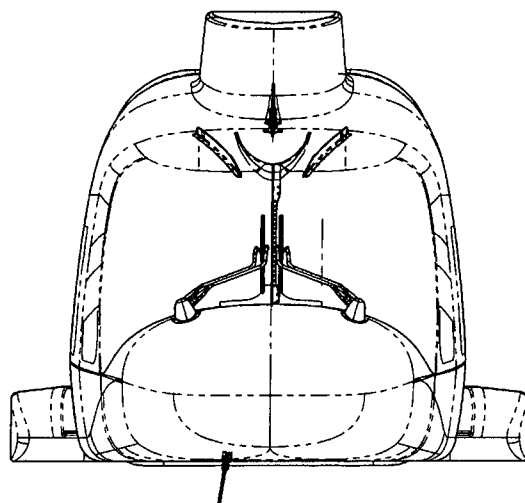
120

QC

Memo

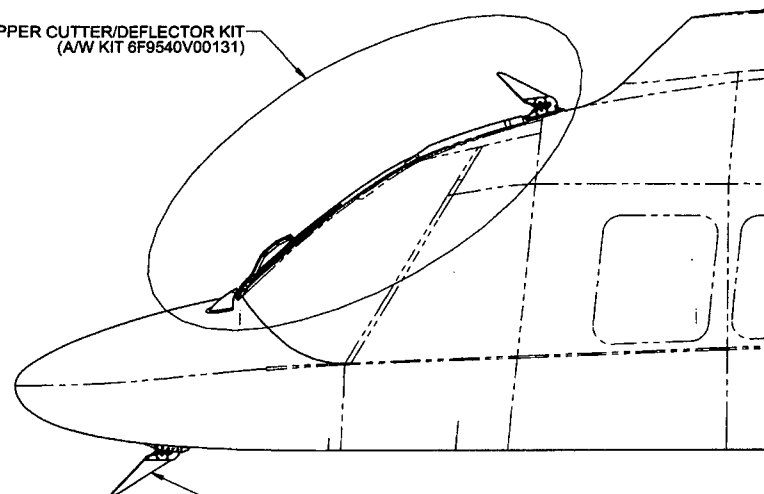
0.00

Quality Control



D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
	[1]		D4821-1	WINDSHIELD DEFLECTOR	TBD
	[1]		D4822-1	UPPER DEFLECTOR LH	TBD
	[1]		D4822-2	UPPER DEFLECTOR RH	TBD
	[1]		D4840-041	UPPER CUTTER ASSY	TBD
	[2]		D4857-041	WIPER DEFLECTOR ASSY	TBD
	[8]		MS27039-1-12	SCREW	N/A
	TBD		TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST.	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN AB-1) (ZN B8-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041/-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	IIN-D169-841	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW169 CABLE CUTTER SYSTEM	NTS
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

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